



An ITW Company

**SMT SPARES KIT
PART NUMBER**

**Valid for Serial Number up to 15868
SK52751SP**

CONTENT

Part Number	Description	Qt	Where Used
720003SP	Illuminated Twin Touch Start Stop Switch	1	Stop start buttons on front of machine
BE2116SP	BEARING, PLAIN ID8 OD16 W5	1	Either side of spline bearing in push plate
BE2192	BEARING, CONVEYOR TUBE	1	
BE25590SP	BEARING, Ø8 x Ø22 x 7 PLAIN	2	Either side of spline bearing in bypass wall
BE34922SP	BEARING, FLANGED OD13 3x ID6 x 4 WIDE	1	Lead screw bearing
BE52048	13 od UREHANE MOULD BEARING	2	White rollers on guides
BE52100	BEARING 10 id x 10 od x 5 thick cw Seals	4	Roller bearings
BE52343SP	SINGLE ROW RADIAL ID 17 x OD 26 x W 5	2	Spline bearing in pushplate and bypass wall
BL52047	DRIVE BELT	2	Conveyor Belts
EP1881	FUSE, 3.15A ANTI-SURGE	2	Fuse at mains inlet
EW51974	POWER SWITCH/FILTER LOOM SMT	1	Mains switch assembly
EW51980	STEPPER MOTOR CONNECTION LOOM	1	At end of lead screw to control conveyor width
EW51983	ESTOP SWITCH LOOM SMT	1	Emergency Stop button
EW52027	DOOR SWITCH LOOM	1	Slide home position switch, 1 for top & 1 for bottom
EW52028	HOME SWITCH LOOM	1	Bypass wall home position switch
EW52029	BOARD SENSOR LOOM	1	Board count/entry sensor
FA1297	M4x5 NYLOK(CUP-POINT) SCREW	10	Grub screw (M4 x 5)
GE52042SP	DELTRIN SPUR GEAR 18T MOD2	1	Gears next to spline gear
GE52043SP	DELTRIN GEAR 18T 2 MOD SPLINE CENTRE	1	Spline gear (on splined shaft at moving conveyor wall)
GE52055	DELTRIN SPUR GEAR 12t MOD 2	1	On end of splined shaft near motor
GE52084	12T 2 MOD 10 BORE C/W BOSS	2	Roller gears
GE52104	DELTRIN SPUR GEAR 36T MOD 2	1	Large gear - 1 above, 1 below main motor drive gear
GE52339	DELTRIN SPUR GEAR 36T MOD 2	1	Main motor gear
HA52158	SLAM LATCH WITHOUT LOCK	1	Door Catch
MA52092SP	ADHESIVE STOP ADJUSTER	1	To adjust height of rubber rollers
MP52093	WCC AR SLEEVE	2	Adhesive roll sleeve
MP56145	SMT BEARING BLOCK D	1	Roller bearing block - holds rollers.
MS52512	SS GUIDE	1	Conveyor guides
PN2533	4 OD UNION TEE	1	1 on each air line between cylinders
PN2903SP	Y UNION 4mm TUBE	1	Pneumatic 'y' piece - 1 on each small cylinder
PN6363SP	M5x04 ELBOW** REV1	1	1 on each smallll cylinder
	IDLER PULLEY	1	Conveyor belt idler pulley

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PU52044			
SP4632SP	SPRING, DISC OD10.2 WIDTH 0.35	4	Inserted between roller bearing and bearing block
SP52750	TOP RETURN SPRING	2	Return springs fitted on top adhesive slide assembly